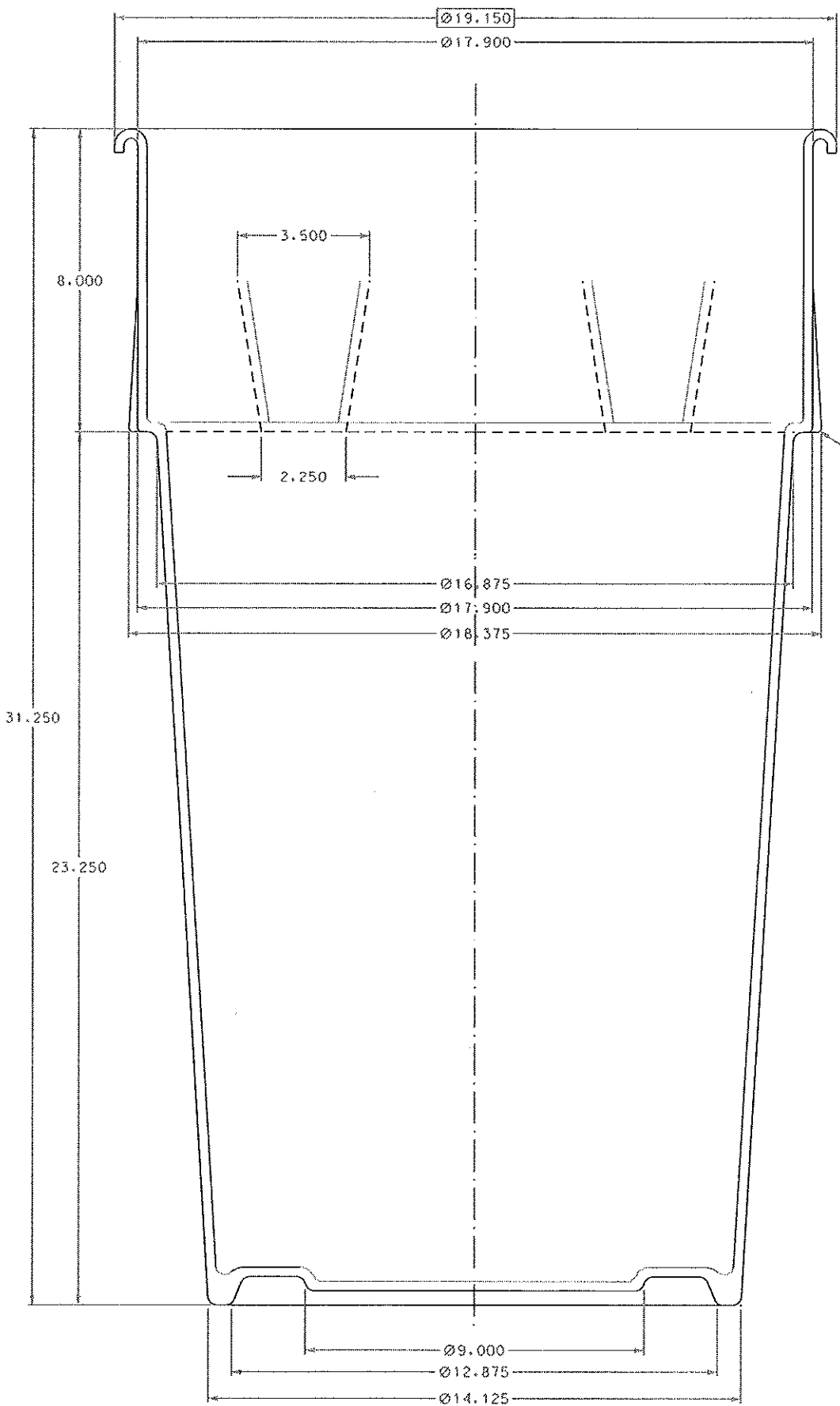
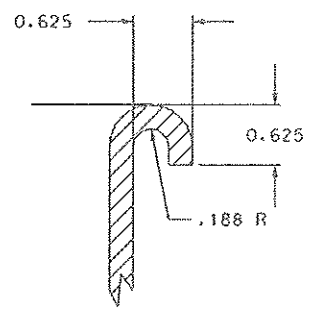


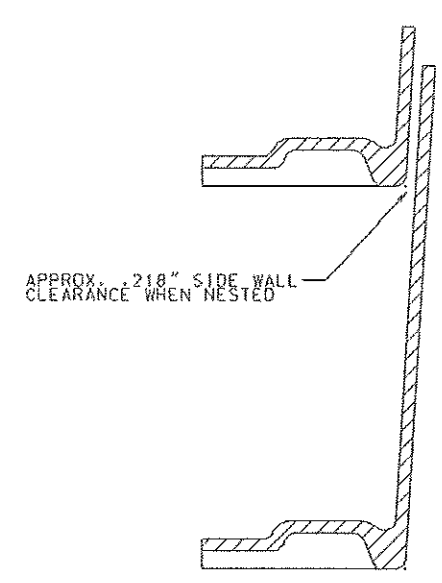
REV	DESCRIPTION	DATE	APPROVED



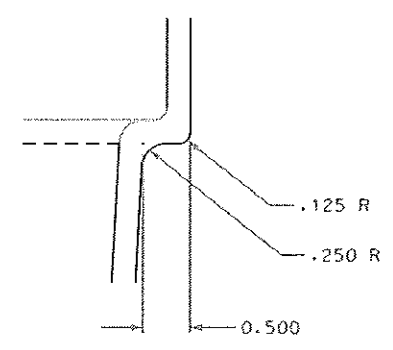
SECTIONAL ELEVATION
THROUGH CENTER OF DRUM



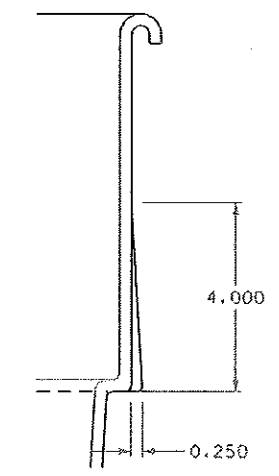
TYPICAL ROLL-OVER LIP PROFILE



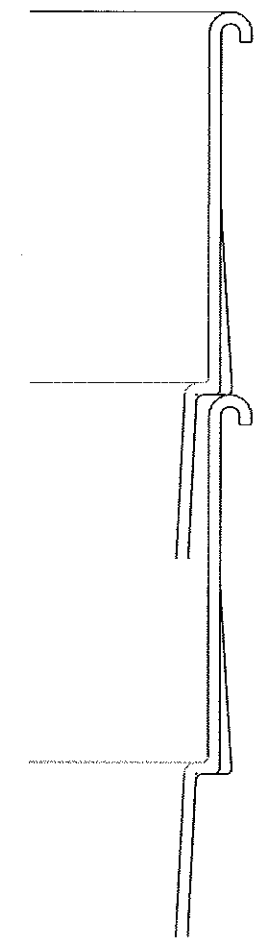
NESTING PROFILE AT BOTTOM OF DRUM



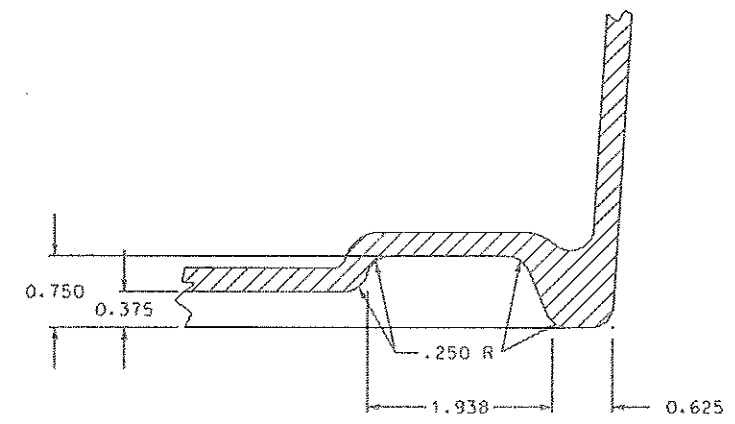
TYPICAL NESTING STEP PROFILE



TYPICAL NESTING LUG PROFILE



NESTING PROFILE AT TOP OF DRUM



TYPICAL LID STACKING RIB AND BOTTOM PROFILE

NOTES:

1. DRAWING SHOWS FINISHED MOLDED PART - TRIMMED.
2. ALL DIMENSIONS ARE REFERENCED TO THEORETICAL SHARP CORNERS ON OUTSIDE SURFACE OF MOLDED PART, UNLESS OTHERWISE STATED.
3. UNLESS STATED OTHERWISE, ALL CORNERS WILL HAVE .250 RADIUS
4. CERTAIN LOGICAL HIDDEN LINES OMITTED FOR CLARITY.
5. DESIGN BASED ON 0.250 NOMINAL WALL THICKNESS.
6. CORRESPONDING LID DETAILS PROVIDED ON DWG B-20013

TOLERANCES UNLESS OTHERWISE SPECIFIED		
PART	FABRICATED	CAST
±.0010" per RL	±.0625"	±.030" and ±.0025" per RL

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REMCON PLASTICS INC			
TITLE: NO-30 DRUM GENERAL SPECIFICATION DRAWING			
DRAWN BY: TAB	DWG NO. D-20015	PROJECT: 181	
DATE: 9/15/97	SCALE: 1:2	SHEET: 1/1	CHKD: