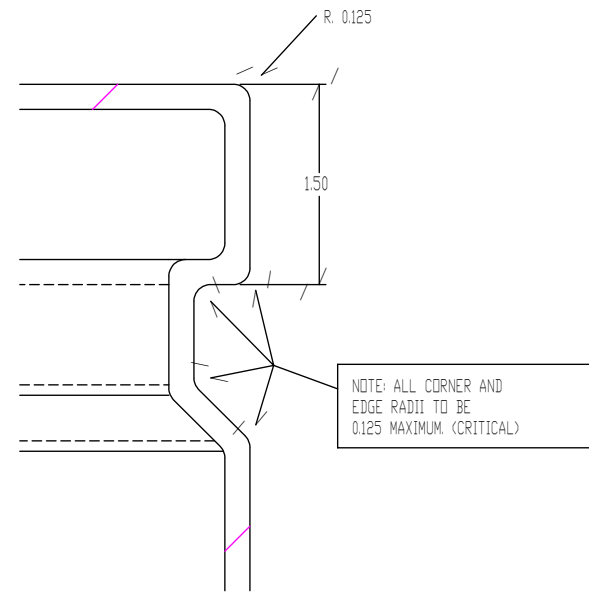
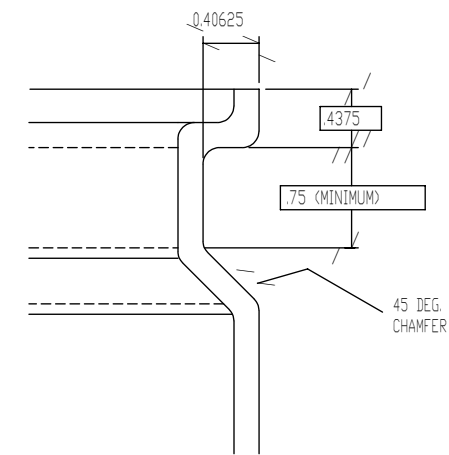


NOTE: BOTTOM OF DRUM TO HAVE CONCENTRIC CONCAVE (INWARD) CROWN. MAXIMUM CROWN HEIGHT = 0.125".

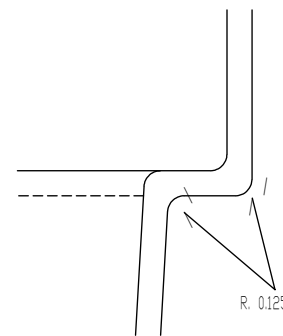
TYPICAL ELEVATION (AS-MOLDED PART)



TOP DETAIL AS-MOLDED (FULL SCALE)



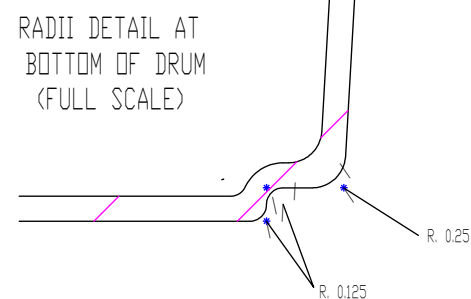
TOP DETAIL FINISHED PART (FULL SCALE)



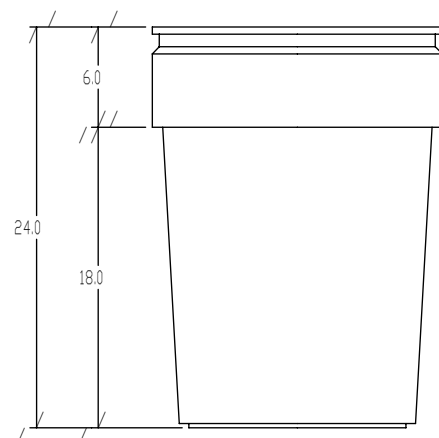
RADII DETAIL FOR DRUM "NESTING STEP" (FULL SCALE)

NOTES:

- DO NOT SCALE DRAWING.
- DRAWING SHOWS AS-MOLDED DRUM AND TRIMMING DETAILS.
- ALL AS-MOLDED CORNERS AND EDGES TO HAVE RADII, AS PER PRINT.
- ALL DIMENSIONS ARE REFERENCED TO THEORETICAL SHARP CORNERS.
- WALL THICKNESS SHOWN FOR REPRESENTATION ONLY. NOMINAL WALL TO BE 0.1875".
- CERTAIN LOGICAL HIDDEN LINES OMITTED FOR CLARITY.
- MOLDED-IN LOGO DETAILS TO BE PROVIDED ON SEPARATE DRAWING.



RADII DETAIL AT BOTTOM OF DRUM (FULL SCALE)



FINISHED DRUM (TRIMMED PART, NOT TO SCALE)

AGREEMENT TO MAINTAIN CONFIDENTIALITY

This drawing is owned by REMCON PLASTICS INC. and shall be returned upon demand. It is loaned on condition that it shall not be copied or reproduced or submitted to others without the Owner's consent. In accepting it subject to this condition the recipient further agrees that this drawing or any design, detail, or concept disclosed herein shall not be used in any way detrimental or in competition with the Owner.

TOLERANCES		REVISIONS			REMCON PLASTICS INC.
EXCEPT AS NOTED		NO.	DATE	BY	
PLASTIC PART	FINISHED MOLD	1	05/18/98	PFE	TITLE 24" NESTABLE DRUM (17.375" DIAMETER)
DECIMAL + - 0.010" PER INCH	DECIMAL + - 0.032" AND 0.0032" PER INCH	2			
		3			DRAWN BY PFE
		4			DATE 04/23/98
ANGULAR + - 1/2 DEG.	ANGULAR + - 1/2 DEG.	5			SHEET OF 1
					DRAWING NO. C-10142
					SCALE 1:4
					INDEX NO. 01415